

# THROUGHPUT GUIDE

## MODELS

		<u>5</u>	<u>10</u>	<u>15</u>
Height	(in)	18	28	28
Ship Weight	(lbs)	26	47	54
Air Consumption	(cfm)	1	1.5	2
Electrical	(kw)	0.75	1.36	1.4
230V, 1 Phase	(amps)	3.3	5.9	6.1
Heated Capacity	(lbs)	1	3.5	6
Total Capacity	(lbs)	2	5	8

## THROUGHPUT MATERIAL

	lbs/hr	7	18	30
ABS		7	18	30
ACETAL		15	45	75
ACRYLIC		7	18	30
BUTYRATE		3	9	15
NYLON		7	18	30
PBT (VALOX)		7	18	30
PEEK		3	9	15
PET (RYNITE)		3	9	15
POLYCARBONATE		7	18	30
POLYETHYLENE		15	45	75
POLYSTYRENE		15	45	75
POLYSULPHONE		3	9	15
POLYURETHANE		3	9	15
PPO (NORYL)		7	18	30
ULTEM		3	9	15
PVC		7	18	30
SAN		7	18	30

These throughputs are based on average summertime conditions using normally stored virgin material. Regrind may affect throughput. Most conditions will allow for more than indicated.

For materials not listed above, please contact:  
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