

ASSEMBLY INSTRUCTION FOR CACTUS 25 AND 50

The difference in assembly between the old style dryers (as shown in the Manual) is the extension tube now is a separate unit that is mounted under the dryer using a special mounting plate. Other than that the instructions in the manual are valid.

Below are a series of pictures that shows the assembly steps of the Cactus 25 and 50.

Extension tube and mounting plate.



This mounts to the the throat of the molding machine **before any slidegates.** The extension tube should be cut so it sits 3/8" (1 cm) above the flights of the molding machine screw see section 3 in manual. When the extension tube and plates are in place you can mount any slide gates. The extension tube connects to the dryer via the yellow hose.



HOW TO OPEN YOUR CACTUS 25 AND 50



1. Open latches (1) and swing open doors
2. Use the Nut (2) to lift the top cone until it swings freely.
3. To close dryer reverse the procedure. Make sure the cone fits securely over the drying tower when it has been lowered in place.

Before mounting the dryer check that filter basket is inserted in the dryer.



Mount venturi and jet clean units.



JET CLEAN

Jet clean is used to drain the dryer of material. Connect compressed air to the jet clean and a hose to transfer the material. Make sure the the plug is in place when the jet clean is not in use.



SUPERFILTER

The Superfilter mounts to the venturi.



HOPPER LOADER



OPEN DRYER WITH LOADER MOUNTED

