

Maintenance Instructions and Spare parts list for your Cactus Dryer.

Since the dryer does not have any moving parts preventive maintenance is very simple Just see to it that no pellets are stuck in the slits between the heater bands and in the filter basket. Periodically check that there are no pellets stuck in the extension tube. These measures will ensure a proper airflow and good performance of your dryer.

The parts that can fail are as follows.

Parts that are common for all dryers:

- Temperature Controller Part # CT008
- Solid State Relay Part # CT009
- Relay Part # CT010
- ABB Relay (For Cactus 50 only replaces CT010) Part # CT012

The above parts are one each for Cactus 5,10,15 and two for Cactus 25 and 50.

Parts Cactus 5

- Extension tube Part # C506
- Heater band 100 Watt (4) Part # K2301
- Heater band 350 Watt (1) Part # K2302
- Thermocouple wire Part # C019

Parts Cactus 10

- Extension tube Part # C1004
- Heater Band 140 Watt (4) Part # K2306
- Heater Band 400 Watt (2) Part # K2306
- Thermocouple wire Part # C019

Parts Cactus 15

- Extension tube Part # C1004
- Heater Band 200 Watt (3) Part # 2310
- Heater Band 400 Watt (2) Part # 2311
- Thermocouple wire Part # C019

Parts Cactus 25 New style

- Extension tube Part # C2502
- Heater Band 475 Watt (6) Part # K2523
- Thermocouple wire (2) Part # C020

Parts Cactus 25 Old style

- Extension tube Part # C2504
- Heater Band 350 Watt (6) Part # K2315
- Heater Band 750 Watt (1) Part # K2316
- Thermocouple wire (2) Part # C019

Parts Cactus 50

- Extension tube Part # C2502
- Heater Bands 350 Watt (12 Halves) Part K2320
- Thermocouple wire (2) Part # C020